



**LIFETIME TOOL
& BUILDING
PRODUCTS LLC**
LIFETIME TOOL.COM 877-904-1002

Painting of Pre-Primed & Stainless Steel Lifetime Tool® Components

Recommended Surface Preparation

1. Wipe surface to be painted thoroughly using isopropyl alcohol.
2. Scuff sand all surfaces to be painted with a Scotch-Brite pad or very fine sandpaper.
3. Re-wipe using isopropyl alcohol.

Priming

1. Only Stainless Steel components should require priming prior to top-coating. Pre-primed components can be directly top-coated.
2. Make sure all top surfaces are clean and apply 1 coat of a bare metal primer, such as Rust-Oleum® Self Etching Primer per manufacturer's instructions.
3. It is highly recommended that a test area is sprayed prior to priming the entire part. After the test area has dried per manufacturer's instructions, check the adhesion by lightly rubbing the area with your thumbnail. If the paint dis-bonds, sand to remove the test area primer and then re-clean the entire part as outlined in the Recommended Surface Preparation section.
4. Good results have been achieved using Rust-Oleum® Self Etching Primer and Klean-Strip® Bulldog Adhesion Promoter.

Top-Coating

1. It is highly recommended that a test area is sprayed prior to top-coating the entire part. After the test area has dried per manufacturer's instructions, check the adhesion by lightly rubbing the area with your thumbnail. If the paint dis-bonds, sand to remove the test area paint and then re-clean the entire part as outlined in the Recommended Surface Preparation section.
2. Good results have been achieved using Rust-Oleum® Flat Protective Enamel, Lowe's Project Source® Flat General Purpose (oil based), and Krylon® Fusion All-In-One Satin Acrylic.

General Notes

1. Overspray or overcoating of the silicone boot is not recommended. Silicone is a non-stick substance and paint that has been applied to it will eventually dis-bond and peel off. It is recommended that the silicone boot is masked or shielded prior to top-coating.
2. Lifetime Tool® does not warrant any part of the coating system on pre-primed components.